



Service Manual

FlexScan[®] EV3450XC

 Important notice for using this Service Manual

Make sure to handle this monitor and its LCD panel with two people when lifting or turning upside down.

Important Safety Notice

General Notice

- Repair must be performed by professional service technicians in a EIZO-authorized repair center.
- Only trained service personnel who are familiar with this EIZO product should perform for it.
- Service personnel should have prior repair knowledge and experience as well as appropriate training for the product before performing service procedures.
- EIZO products contain high voltage circuit. Only experienced service personnel should perform repairs or service work on high voltage monitors. When the cabinet of product is removed and the product is operating, there is a risk of an electric shock hazard.
- Unplug the power cord before servicing.
Operation of the product with the cabinet removed involves a shock hazard or may result in a damage of the circuit. Ensure the power cord is disconnected before removing the cabinet and replacing any parts in the unit.
- Connect the earth lead of the power cord with the ground.
Securely connect the earth lead of the power cord of the products and the measuring equipment. There is a risk of the electric shock hazard or damage.
- Always use approved tools and test equipment for servicing.
- DO NOT wear any metal or accessories. There is a risk of an electric shock.
- Perform the inspection of the measuring equipment before service work.
- Before starting daily service work, perform the inspection of the measuring equipment and record its results.
- This document is a typical dis/assembly procedure. Monitor construction may slightly differ for each model.

Servicing Environmental conditions

- Working environment
The repair work must be carried out indoor where air or temperature is controlled to meet the following temperature and humidity range;
Temperature: 25+/-10 degree
Humidity: 30 - 80% RH
- Wear for Servicing
 - Wrist strap (Recommended resistance value: $5 \times 10^5 - 1 \times 10^7 \Omega$)
When using a wrist strap without resistance, there is a risk of an electric shock.
 - Conductive shoes (Recommended resistance value: $1 \times 10^5 - 1 \times 10^8 \Omega$)
 - Anti-static wear

INFECTION PREVENTION

- Adopt measures against the infection by cleaning and sterilization before starting the repair if the product returned or may be returned from the medical facilities.

Before Disassembling

- Unplug the power cord before servicing. The conductive area may become high voltage which may cause an electric shock or other hazardous danger.
- DO NOT touch the sharp edge of the chassis. It can result in injury.
- DO NOT hurt the surface of the LCD panel. It can cause a damage to the LCD panel or result in injury.
- DO NOT touch the high voltage part that exposed inside of monitor by mistake. If carelessly touched, it may result in damage to the circuit or may cause an electric shock.
- DO NOT change the original design of the product. This will cause smoke, electric shock or damage to the circuit.
- DO NOT short any portion of circuit while the product is in operation. This will cause smoke, electric shock or damage to the transistors, ICs or other parts or circuit in the unit.
- When handling harness components, handle them with care to avoid touching the metal parts at both ends with your hands. There is the possibility that the corrosion of copper parts occurs, and it might cause the disconnection or short-out.
- Handling the PCB unit with care.
 - When handling PCB unit (ASSY PCB), make sure to use the wrist strap or handle PCB unit on the area that measures against the static electricity.
 - DO NOT put much stress (not to crush or not to bend it) on if there are any components or the earth spring etc. that mounted on the back side of PCB when handling PCB.
- Handling the LCD panel, with care.
 - When replacing the LCD panel, make sure to implement the anti-static measures enough.
 - DO NOT put stress on the display surface when handling. There is the possibility that it causes a tiny bright dot and a pressure mura.
 - Handle with care without putting stress on the display surface when handling, keeping, and transporting. Especially, the frameless model, there is the possibility that it causes the line defect.
 - Handle the curved panel with the utmost of care. There is possibility that it causes the crack by putting stress on the display surface.

Safety test

The following test should be carried out;

Important Note:

If it becomes necessary to make any additional change to the monitor after safety test or the device has to be reopened, the entire safety test must be repeated.

- Earth Continuity Test (Low resistance test)

This test is performed by measuring the resistance between the third pin (ground) and outside metal body of the product under test. The maximum acceptable value is generally 0.5 ohms although certain standards may specify 0.1 ohms.

This test is generally carried out at a slightly higher current (e.g. 25–60 A) so that the ground bond circuit maintains safe voltages on the chassis of the product, even at a high current, before the circuit breaker trips.

This test is essential so that the product does not cause an electric shock resulting from insulation failure.

- Withstand Voltage Test

This test is carried out by applying a significantly higher than operating voltage to the device under test. In this test, the insulation of a product, stressed to a greater extent than under normal operating conditions, should not be breached for the product to pass.

MLD-REAR-COVER Disassembly

1. Place the monitor on a firm cushion, with the screen surface to the bottom.
2. Remove 4 screws on MLD-REAR-COVER.
3. Unhook each 5 tabs at right or left sides and 5 tabs on the bottom side and first then 8 tabs on the top side to take out MLD-REAR-COVER.



Detailed description of how to remove MLD-REAR-COVER

(1): Insert the plastic spatula to the space between MLD-REAR-COVER and ASSY-FRONT-BEZEL.

(2): Hold the USB down ports part of MLD-REAR-COVER (as shown in the figures below) and unhook the tabs by lifting MLD-REAR-COVER.

(3): Unhook the tabs in the following order: (1)right side, left side and bottom side and (2) top side.

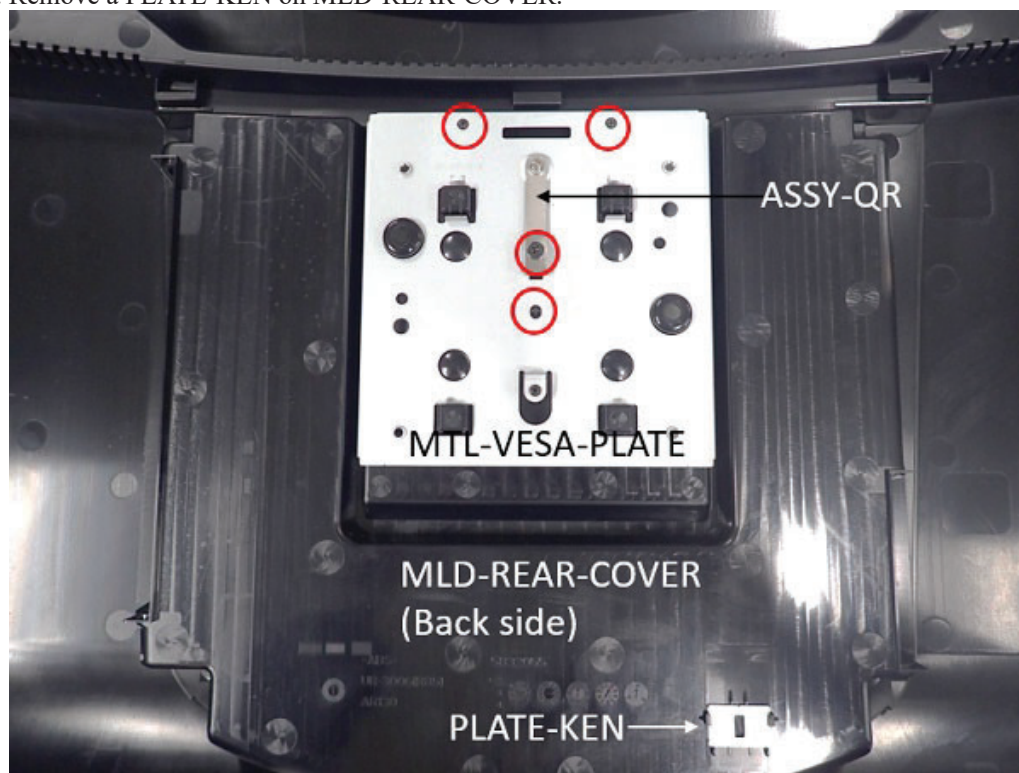
NOTE:

Please note the tabs are easily damaged.



4. Remove a screw on ASSY-QR to take out ASSY-QR.
5. Remove 3 screws on MTL-VESA-PLATE to take out MTL-VESA-PLATE.

6. Remove a PLATE-KEN on MLD-REAR-COVER.



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ASSY-PCB-POWER Disassembly

CAUTION

Discharge the electricity from the capacitor before disassembling PCB-POWER.

* Please note that there is no risk of an electric shock from PCB-POWER of EV3450XC unless SHIELD is removed. If you remove SHIELD, please refer to the following instructions.

When removing the PCB-POWER, the electricity may still remain in the capacitor. Touching PCB-Power carelessly may cause an electric shock. Please follow the instruction below to discharge.

[Electrical shock warning]

Before taking out PCB POWER which has once been charged, connect 470 ohm resistor (rated power of 5W and above) between the terminals of C0102 or C0103 for over 1 second for protection against the electrical shock after disconnecting AC cord.

The most area of ASSY PCB POWER is operated by the voltage of the primary power supply. Please pay careful attention not to be electrified by touching or letting other PCBs or steel plates touch it.

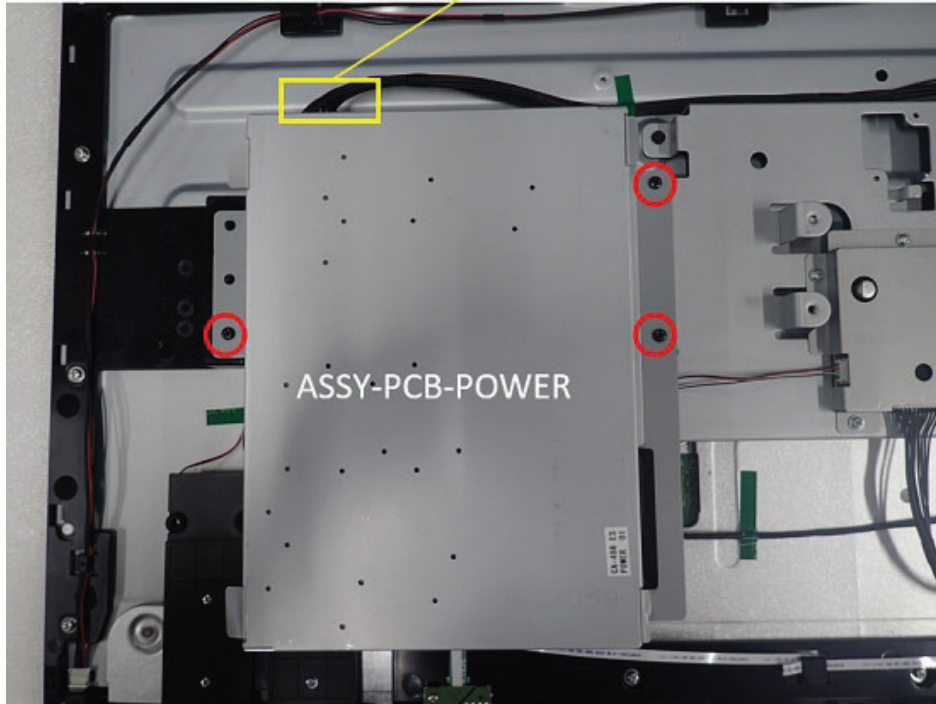
The voltage from normal operation sometimes remains in ASSY-PCB-POWER even when it is separated from the input voltage; therefore, it might give stress to the other parts or break the other parts by short when connecting to the other PCBs as it is. To avoid such troubles, connect 15 ohm resistor (rating over 5W) between following parts on PCB-POWER and chassis for over 1 second to discharge before taking out or inserting the harness between ASSY PCB POWER, which has been once charged, and other PCB.

- DISCHARGE POINT (indicated with silkscreen) near C0501
*It is possible to discharge at between # 3,4 and # 5,6 of CN0501.

The electrolytic capacitor tends to generate "restriking voltage" so that it could automatically get recharged without being energized. Make sure to discharge the electrolytic capacitor right before you touch it.

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Disconnect a harness from the connector on ASSY-PCB-POWER.

3. Remove 3 screws on ASSY-PCB-POWER to take out ASSY-PCB-POWER.

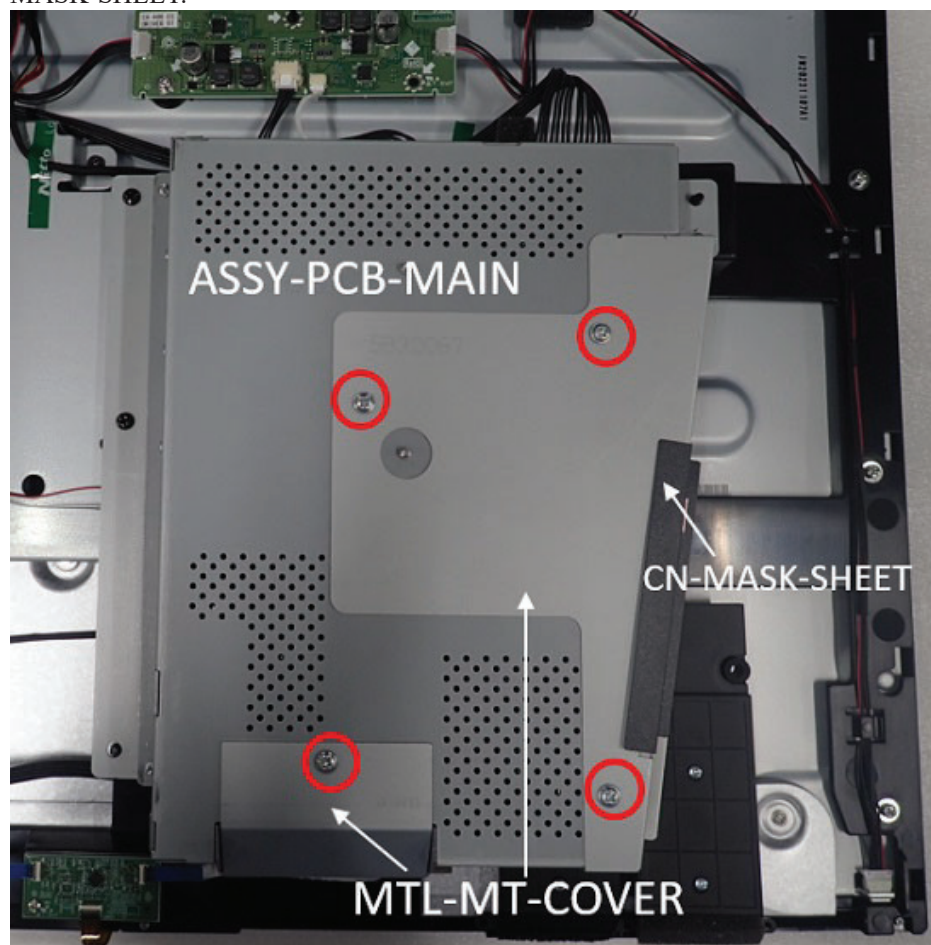


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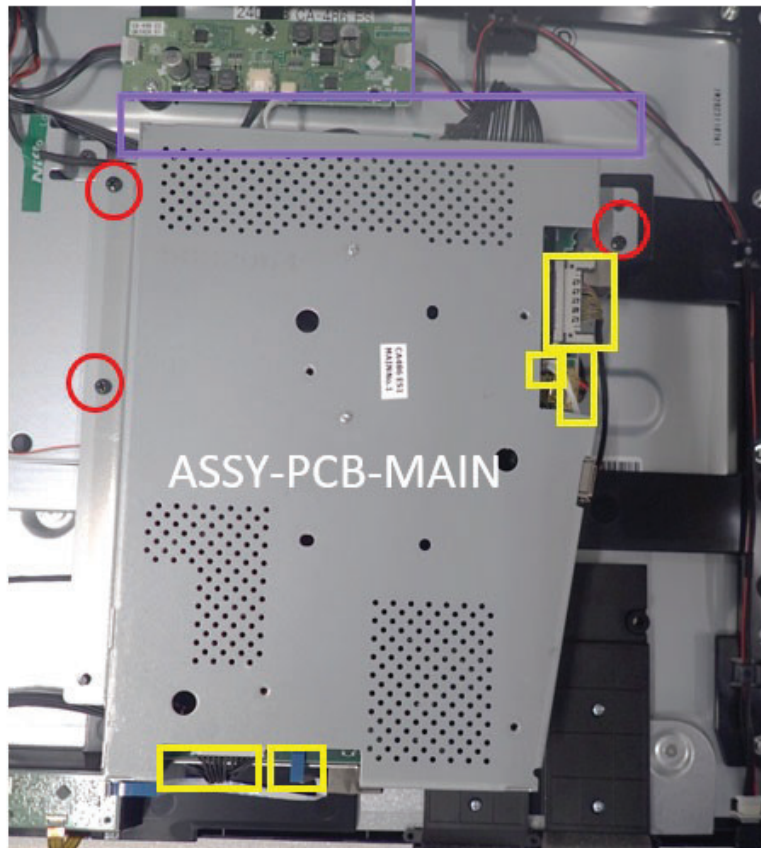
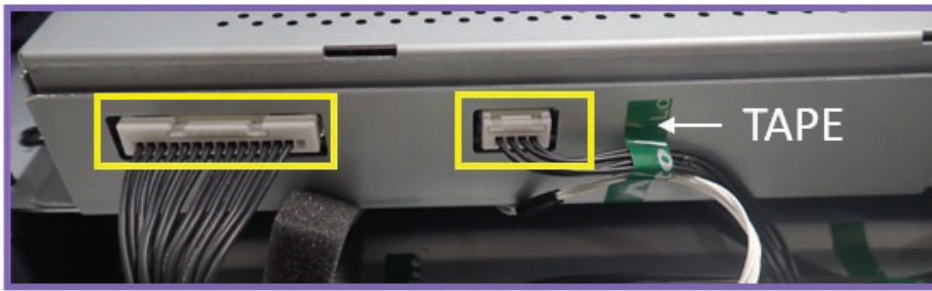
ASSY-PCB-MAIN Disassembly

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Remove 4 screws on MTL-MT-COVER to take out 2 MTL-MT-COVERS together with CN-MASK-SHEET.



3. Remove a TAPE on ASSY-PCB-MAIN.
4. Disconnect 7 harnesses from the connectors on ASSY-PCB-MAIN.

5. Remove 3 screws on ASSY-PCB-MAIN to take out ASSY-PCB-MAIN.

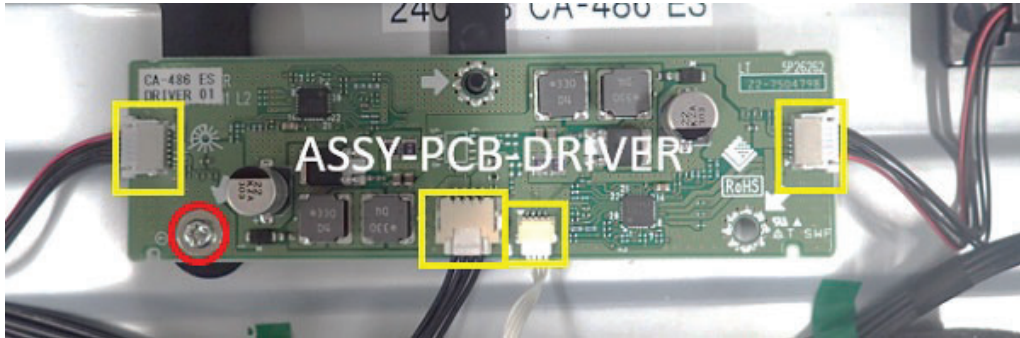


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ASSY-PCB-DRIVER Disassembly

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Disconnect 4 harnesses from the connectors on ASSY-PCB-DRIVER.
3. Remove a screw on ASSY-PCB-DRIVER to take out ASSY-PCB-DRIVER.



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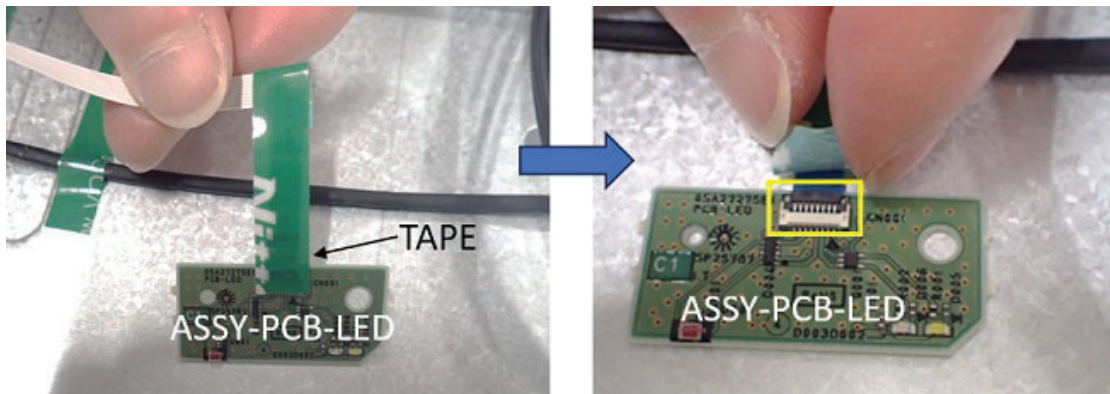
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ASSY-PCB-DOCK and ASSY-PCB-LED Disassembly

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Disconnect 3 harnesses from the connectors on ASSY-PCB-DOCK.
3. Remove a screw on ASSY-PCB-DOCK to take out ASSY-PCB-DOCK.
4. Remove a screw on ASSY-PCB-LED to take out ASSY-PCB-LED.



5. Remove a TAPE covering the connector.
6. Disconnect a harness from the connector on ASSY-PCB-LED.



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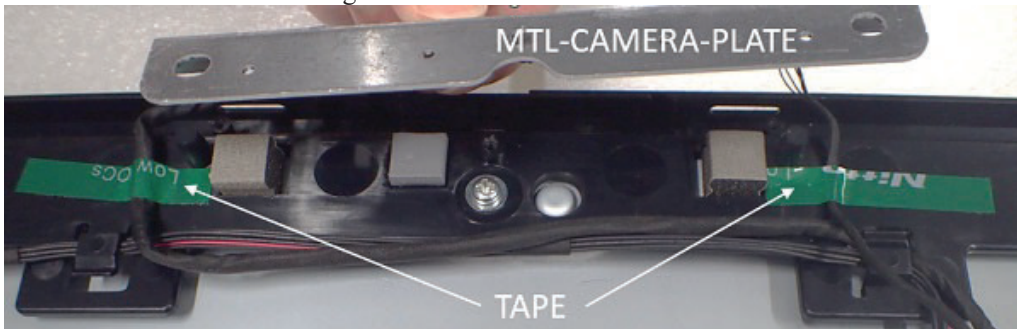
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UNIT-MODULE(CAMERA) Disassembly

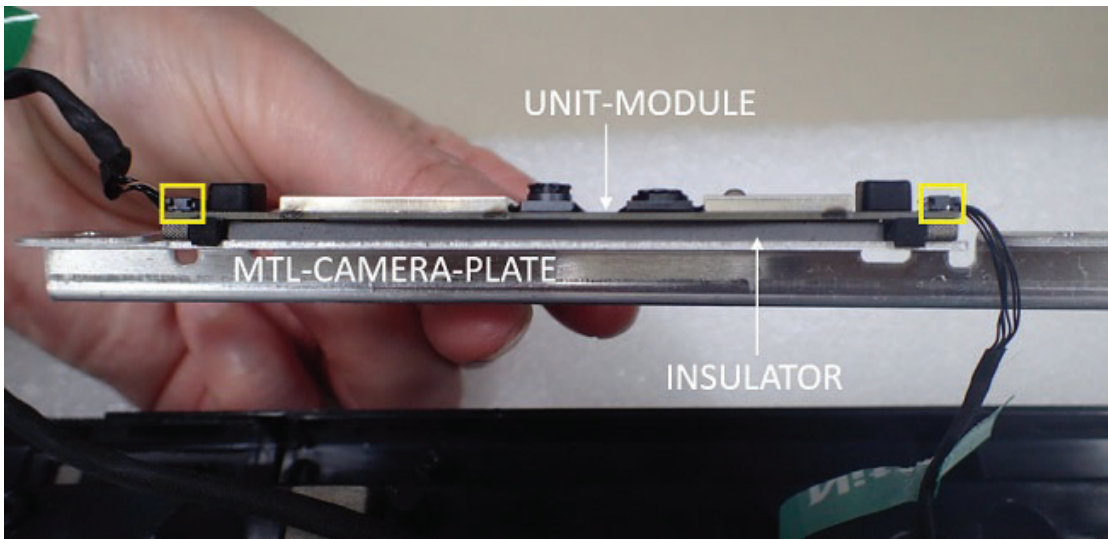
1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Remove 3 screws on MTL-CAMERA-PLATE.



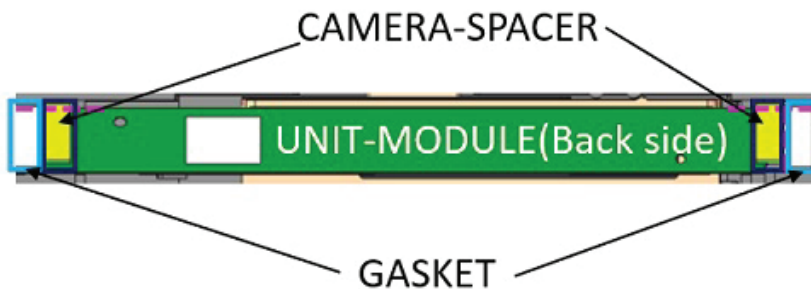
3. Remove 2 TAPES while floating MTL-CAMERA-PLATE.



4. Remove INSULATOR and MTL-CAMERA-PLATE from UNIT-MODULE.
5. Disconnect 2 harnesses from the connectors on UNIT-MODULE.

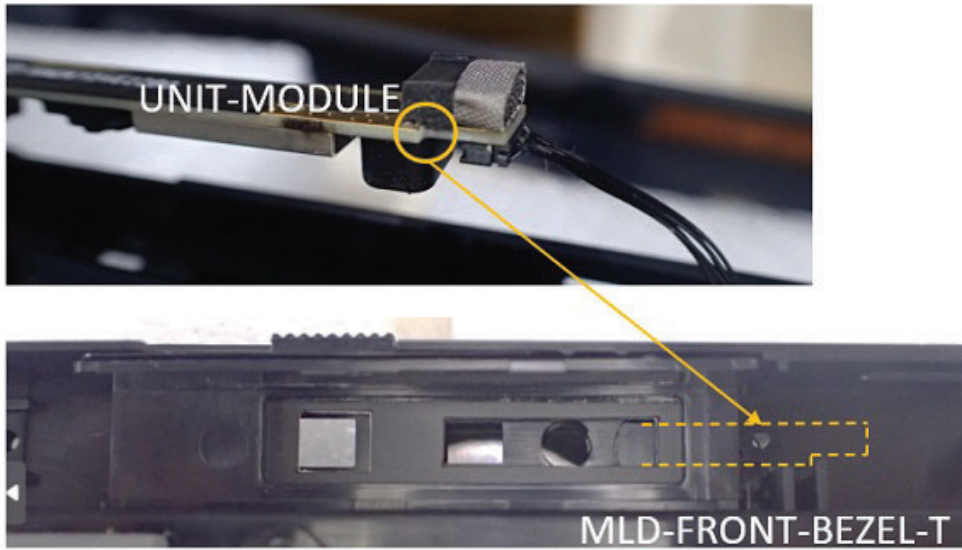


6. Remove 2 CAMERA-SPASERs and 2 GASKETs on UNIT-MODULE.



How to install UNIT-MODULE

Align the face of UNIT-MODULE with right side rib on MLD-FRONT-BEZEL-T.



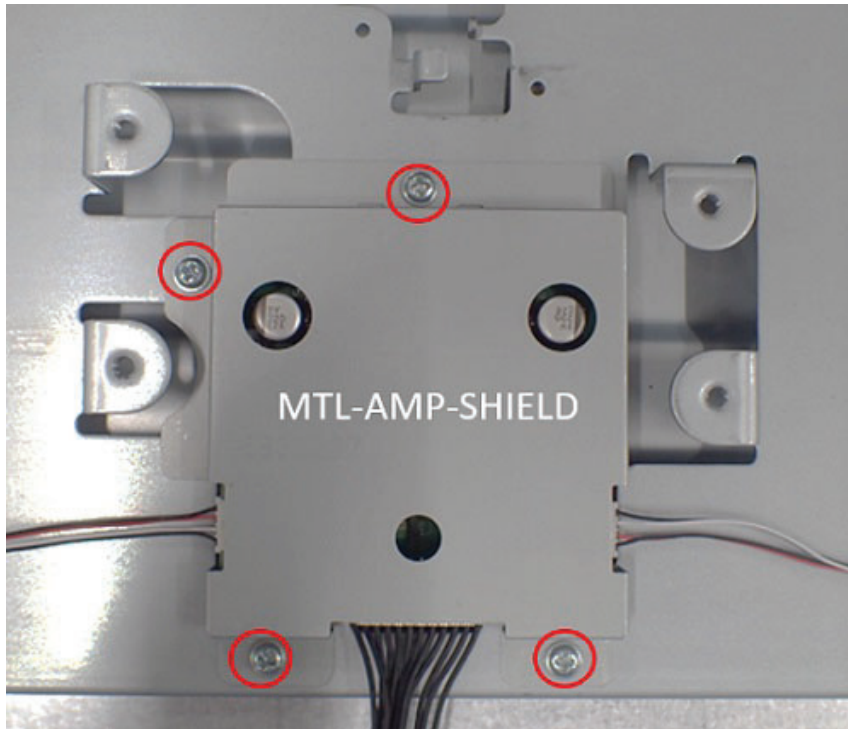
Please check the camera lens position after installing UNIT-MODULE.

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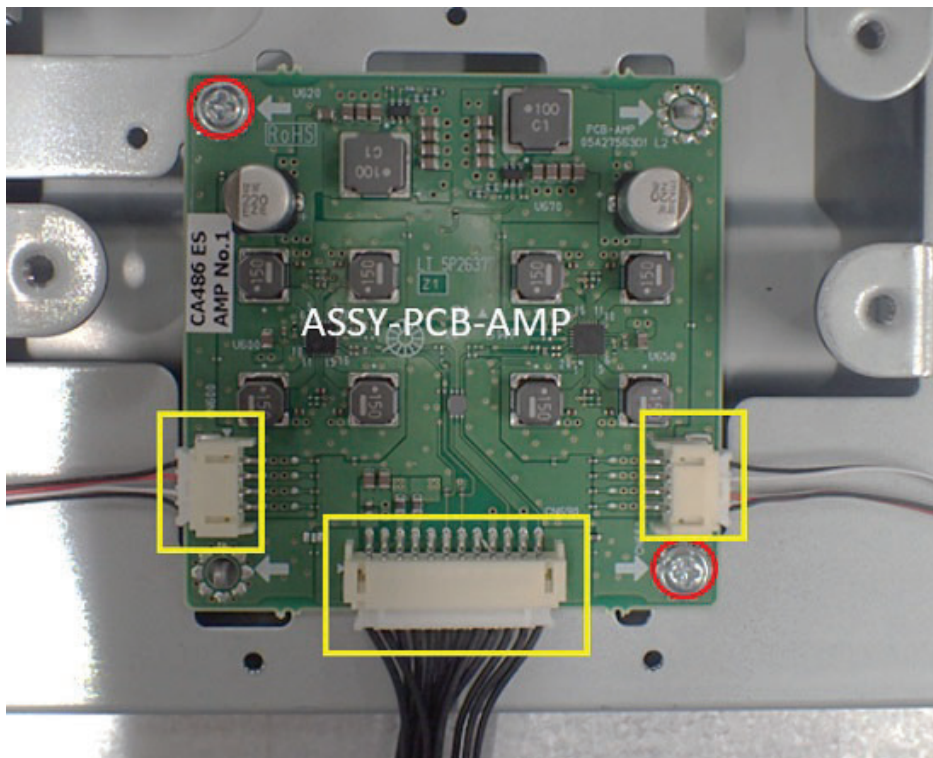
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ASSY-PCB-AMP Disassembly

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Remove 4 screws on MTL-AMP-SHIELD to take out MTL-AMP-SHIELD.



3. Disconnect 3 harnesses from the connectors on ASSY-PCB-AMP.
4. Remove 2 screws on ASSY-PCB-AMP to take out ASSY-PCB-AMP.



NOTE:

If 2 INSULATORs are attached on backside of ASSY-PCB-AMP, remove them.

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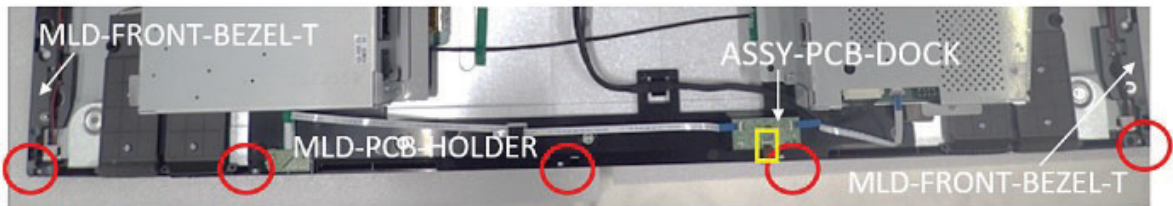
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PCB-SW and ASSY-FRONT-BEZEL-B Disassembly

1. Take the previous steps up to [No.3 of MLD-REAR-COVER Disassembly](#).
2. Bring the monitor out of the cushion so that ASSY-FRONT-BEZEL-B can be taken out.



3. Disconnect a harness from the connector on ASSY-PCB-DOCK.
4. Remove 2 screws on MLD-FRONT-BEZEL-T and 3 screws on MLD-PCB-HOLDER.



5. Take out ASSY-FRONT-BEZEL-B from the end of right and left sides. (ref. Figure (1))
Then take out the middle part. (ref. Figure (2))
*Take out ASSY-FRONT-BEZEL-B by turning it from back to front since it is adhered with FRONT-FOAM-PAD.

(1)

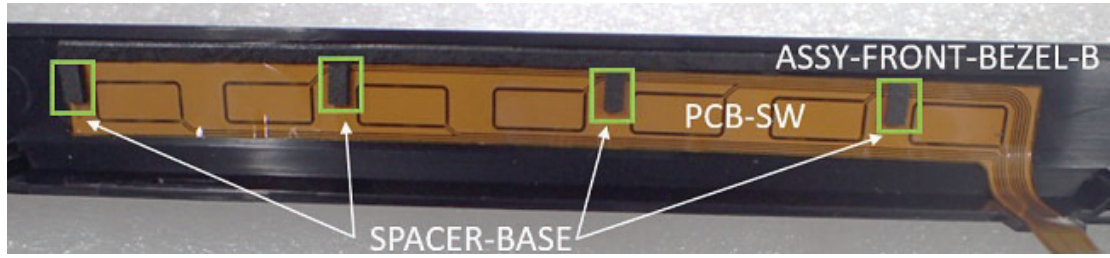


(2)



6. Remove 4 SPACER-BASEs on PCB-SW.

7. Remove a PCB-SW on ASSY-FRONT-BEZEL-B.

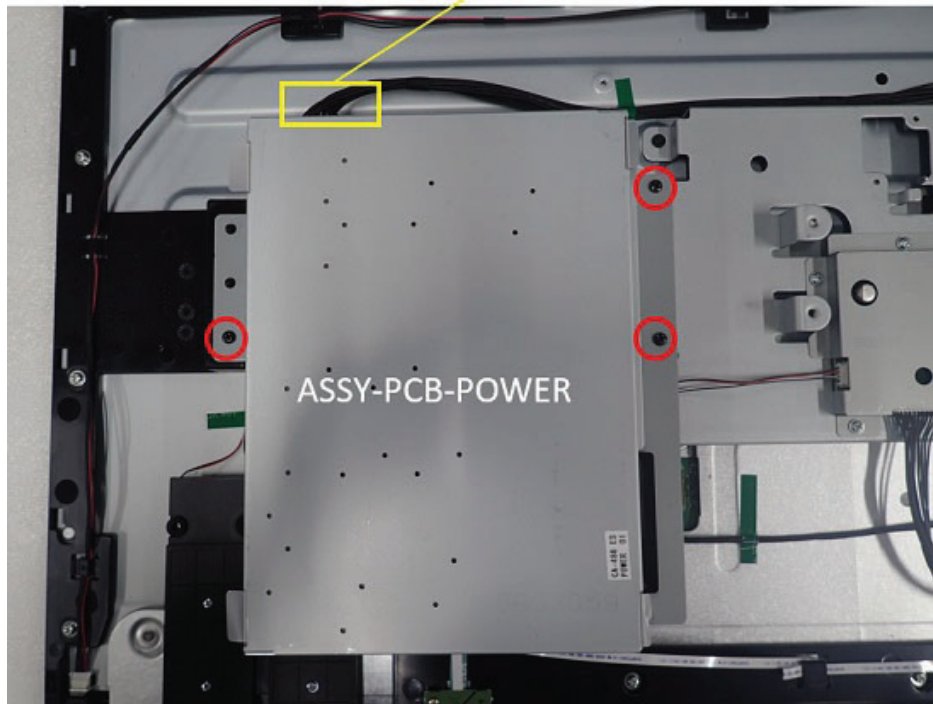


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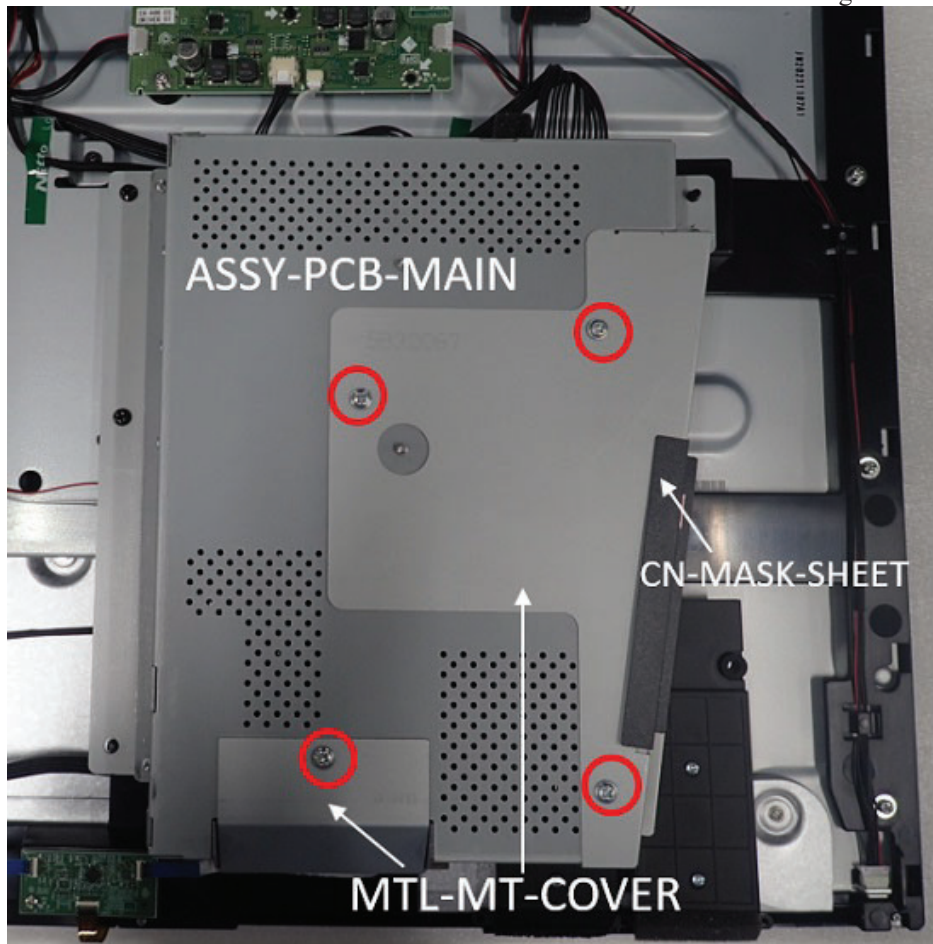
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UNIT-LCD Disassembly

1. Take the previous steps up to [PCB-SW and ASSY-FRONT-BEZEL-B Disassembly](#).
2. Bring the monitor back to the previous position on the cushion.
3. Disconnect a harness from the connector on ASSY-PCB-POWER.
4. Remove 3 screws on ASSY-PCB-POWER to take out ASSY-PCB-POWER.

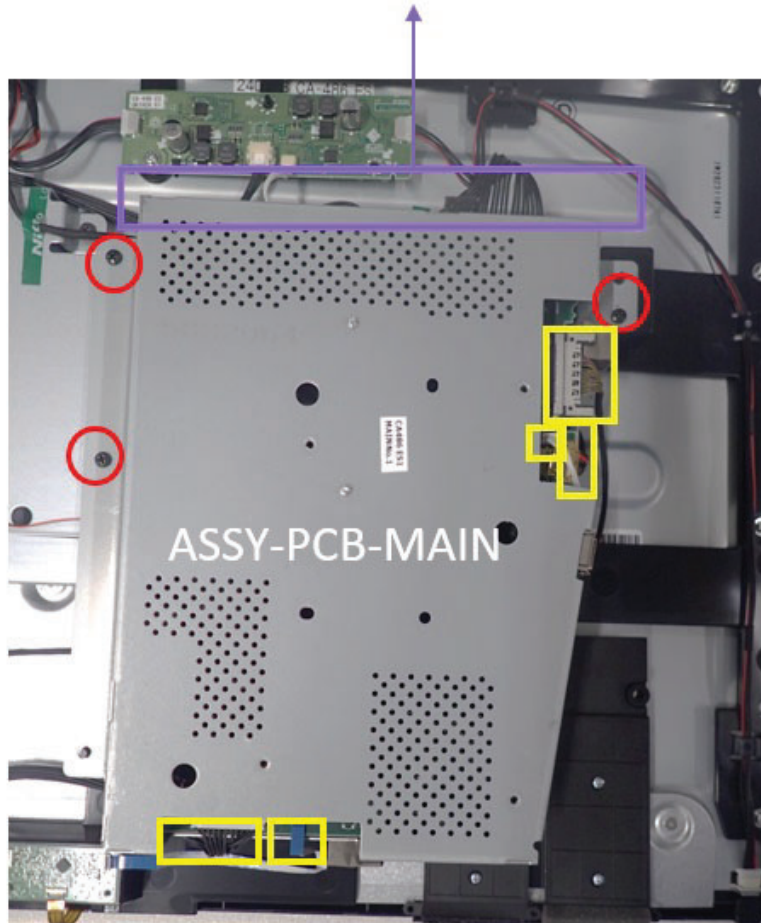
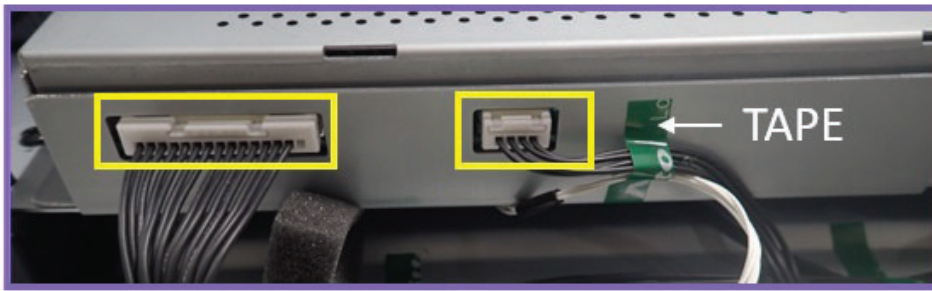


5. Remove 4 screws on MTL-MT-COVER to take out 2 MTL-MT-COVERs together with CN-MASK-SHEET.

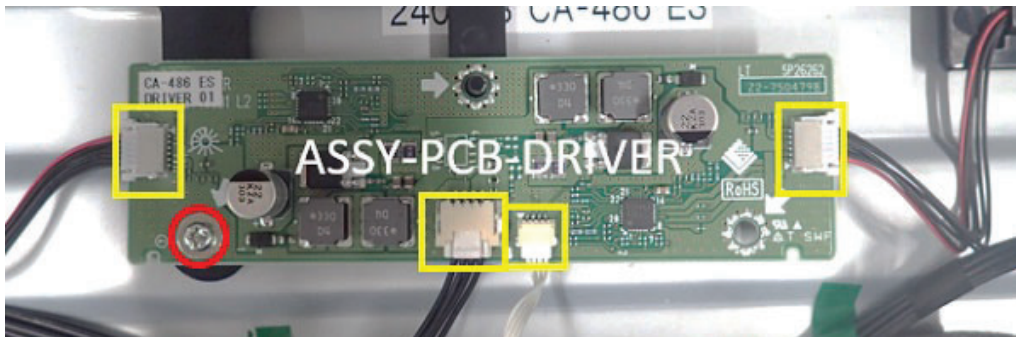


6. Remove a TAPE on ASSY-PCB-MAIN.
7. Disconnect 7 harnesses from the connectors on ASSY-PCB-MAIN.

8. Remove 3 screws on ASSY-PCB-MAIN to take out ASSY-PCB-MAIN.

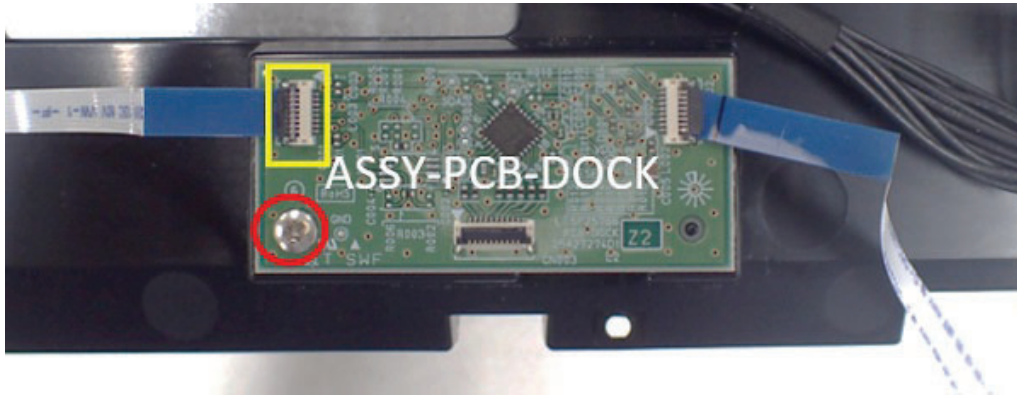


9. Disconnect 4 harnesses from the connectors on ASSY-PCB-DRIVER.
10. Remove a screw on ASSY-PCB-DRIVER to take out ASSY-PCB-DRIVER.



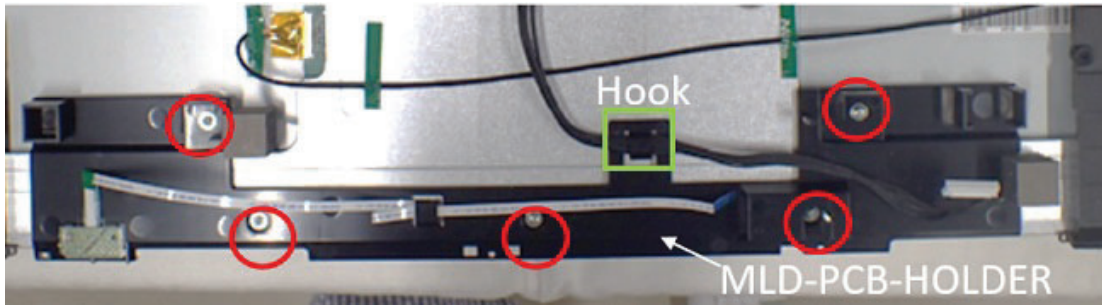
11. Disconnect a harness from the connector on ASSY-PCB-DOCK

12. Remove a screw on ASSY-PCB-DOCK to take out ASSY-PCB-DOCK.



13. Release a harness from Hook on MLD-PCB-HOLDER.

14. Remove 5 screws on MLD-PCB-HOLDER to take out MLD-PCB-HOLDE.

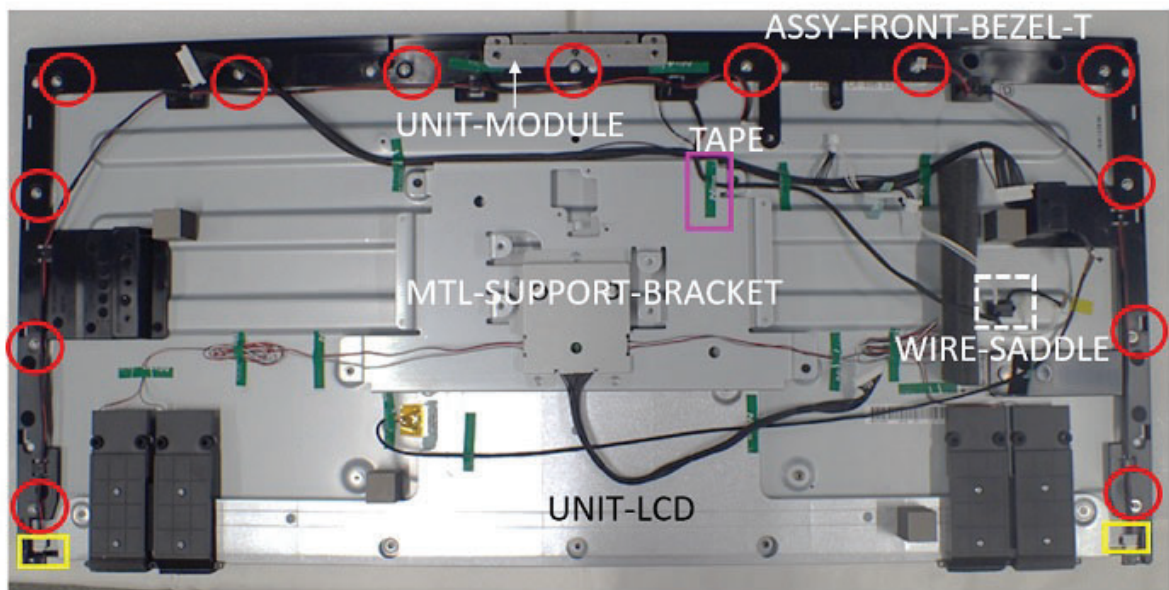


15. Disconnect 2 harnesses from the connectors on UNIT-LCD.

16. Release 2 harnesses from WIRE-SADDLE on UNIT-LCD.

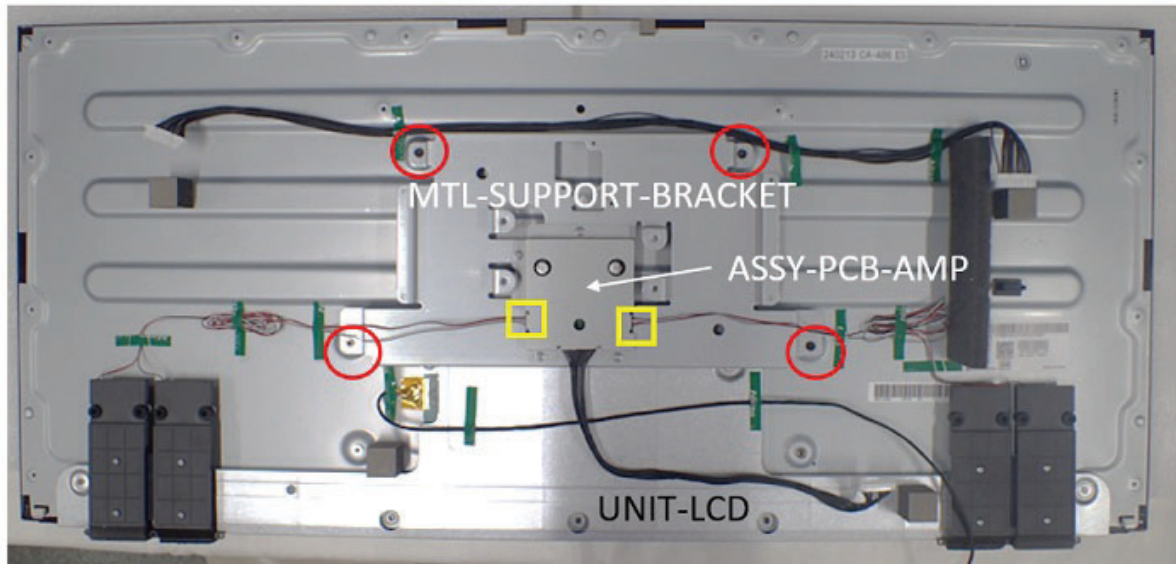
17. Remove a TAPE on MTL-SUPPORT-BRACKET.

18. Remove 13 screws on ASSY-FRONT-BEZEL-T to take out ASSY-FRONT-BEZEL-T together with UNIT-MODULE.



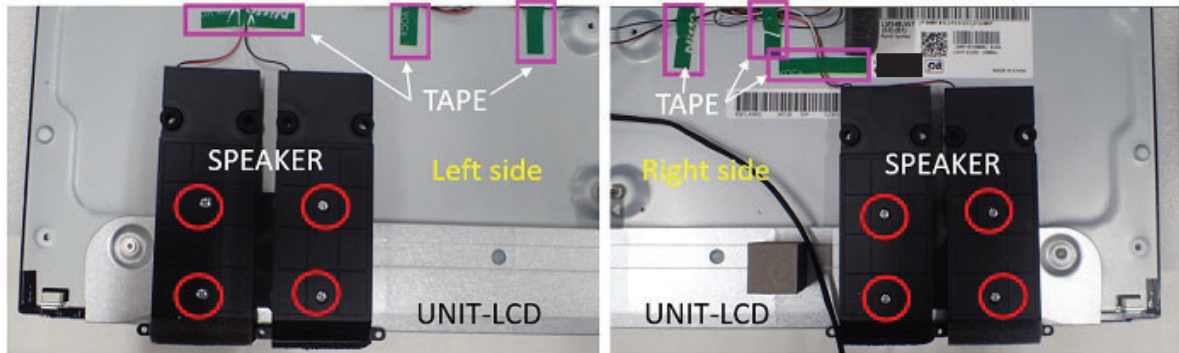
19. Disconnect 2 harnesses from the connectors on ASSY-PCB-AMP.

20. Remove 4 screws on MTL-SUPPORT-BRACKET to take out MTL-SUPPORT-BRACKET.



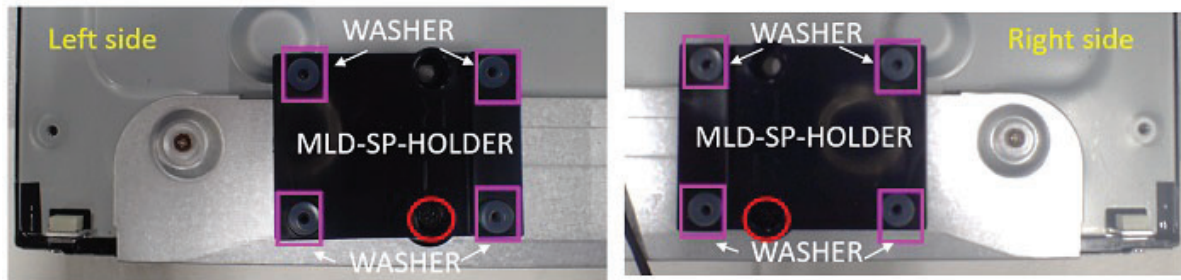
21. Remove 6 TAPES on UNIT-LCD.

22. Remove 8 screws on SPEAKERS to take out SPEAKERS.



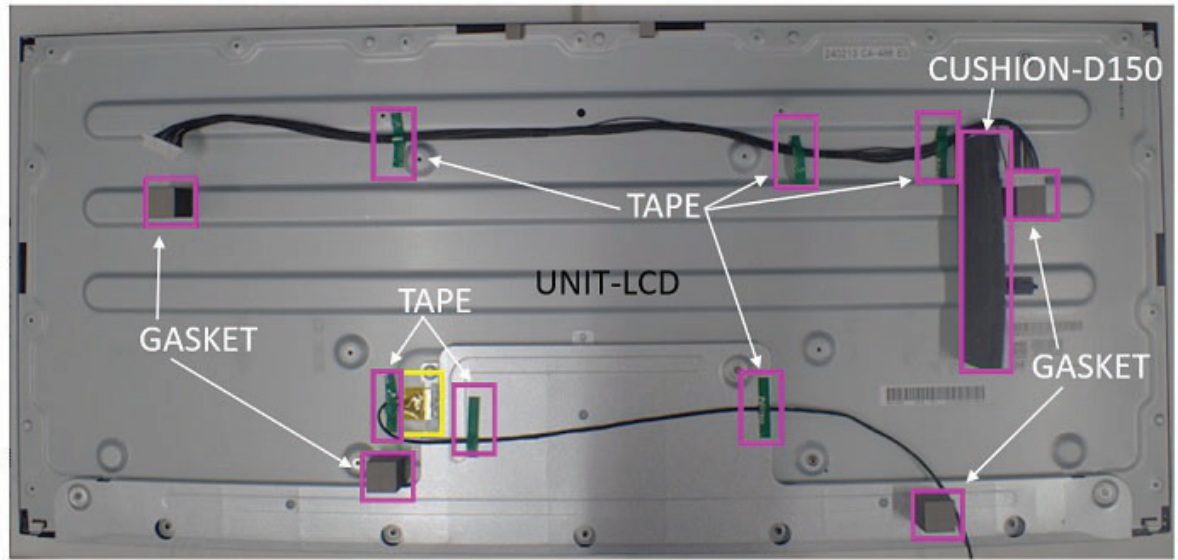
23. Remove 8 WASHERs on MLD-SP-HOLDERS.

24. Remove 2 screws on MLD-SP-HOLDERS to take out MLD-SP-HOLDERS.



25. Disconnect a harness from the connector on UNIT-LCD.

26. Remove 2 TAPES and others on UNIT-LCD.(Please check Assembly Drawing of EV3450XC)

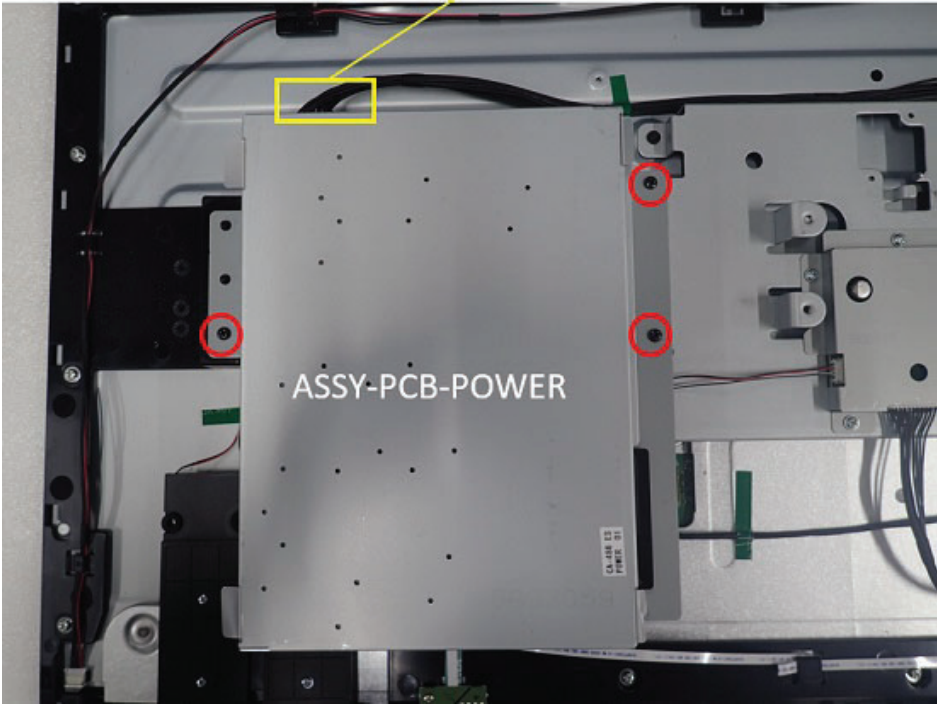


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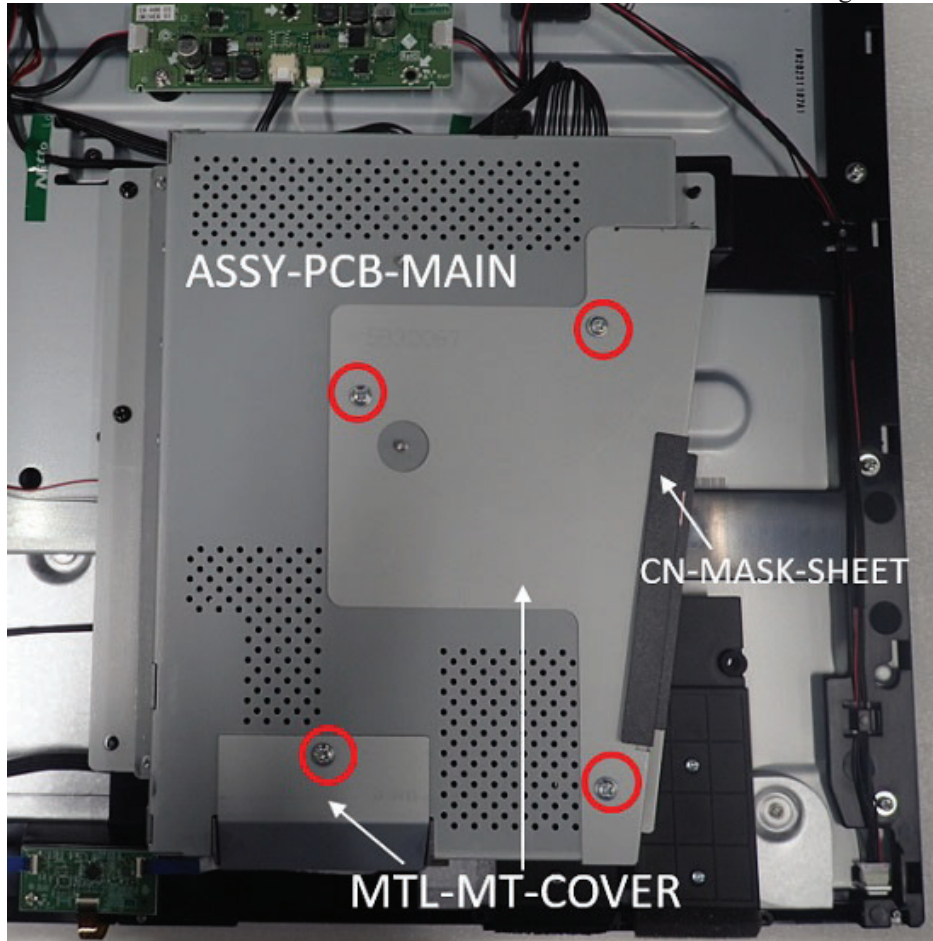
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SPEAKER Disassembly

1. Take the previous steps up to [No3 of MLD-REAR-COVER Disassembly](#).
2. Disconnect a harness from the connector on ASSY-PCB-POWER.
3. Remove 3 screws on ASSY-PCB-POWER to take out ASSY-PCB-POWER.

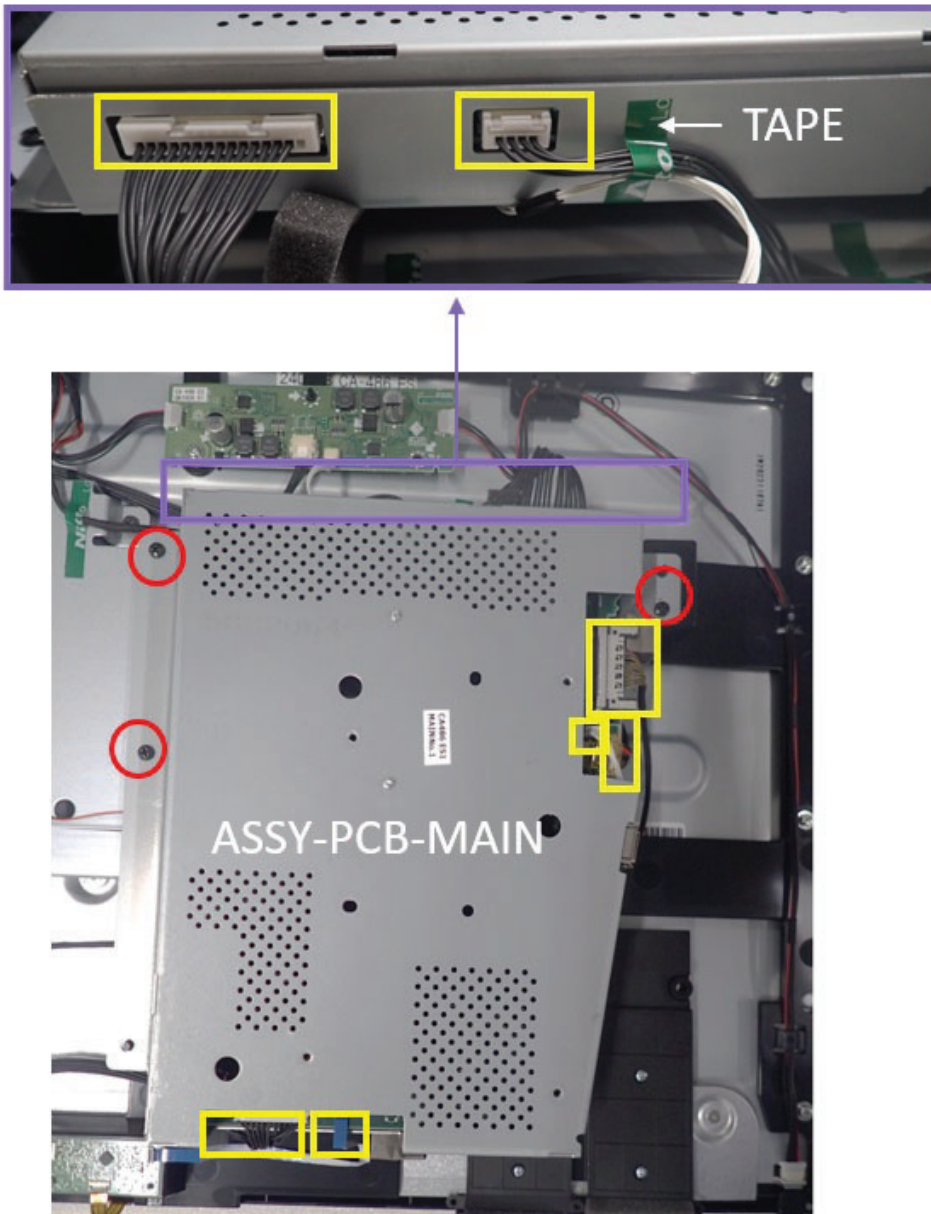


4. Remove 4 screws on MTL-MT-COVER to take out 2 MTL-MT-COVERs together with CN-MASK-SHEET.



5. Remove a TAPE on ASSY-PCB-MAIN.
6. Disconnect 7 harnesses from the connectors on ASSY-PCB-MAIN.

7. Remove 3 screws on ASSY-PCB-MAIN to take out ASSY-PCB-MAIN.

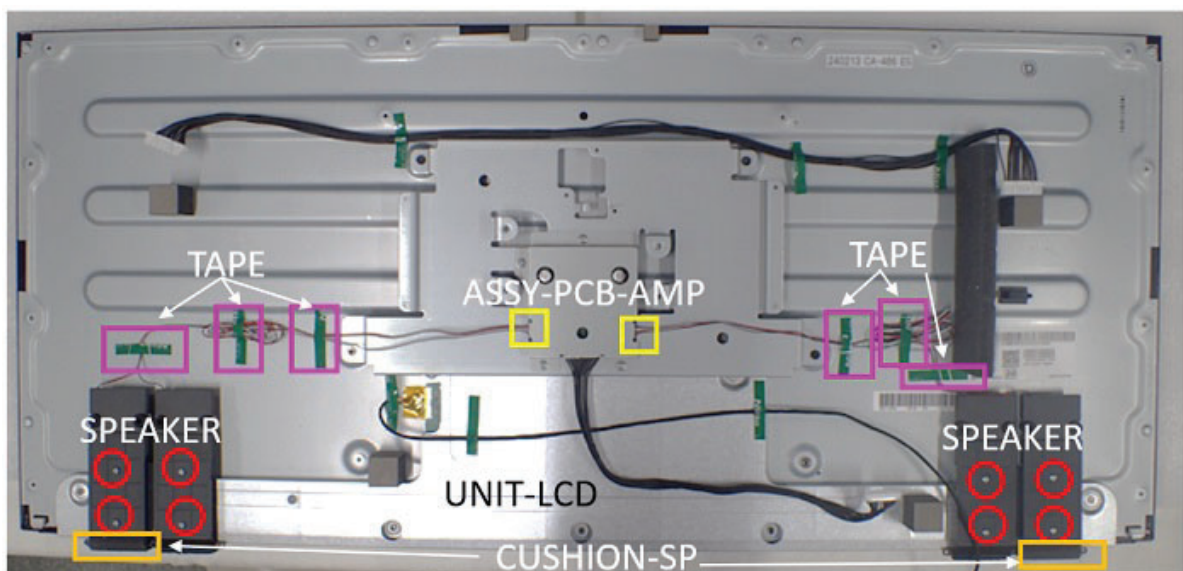


8. Disconnect 2 harnesses from the connectors on ASSY-PCB-AMP.

9. Remove 6 TAPES on UNIT-LCD.

10. Remove 2 CUSHION-SPs on SPEAKERS.

11. Remove 8 screws on SPEAKERS to take out SPEAKERS.



12. Remove 4 SP-FOAM-PADs on SPEAKERS.



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